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Field Service Procedure

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Installation of Latching Hardware on Remote Display Cable Connector

[RETURN TO SERVICE PROCEDURE TABLE OF CONTENTS](#)
[RETURN TO CD-ROM TABLE OF CONTENTS](#)

Installation of Latching Hardware on Remote Display Cable Connector

Installation Procedure

The hardware supplied in this kit allows installation of a slide-latch retainer on the remote display cable connector in place of the existing thumb screw arrangement.

1. Turn the System Power switch to **STANDBY**.
2. Disconnect the remote display cable from its connector on the side of the machine.
3. Remove the top cover from the machine for access to the remote display connector.
4. Remove the existing hardware securing the connector to the machine. See Figure 1.
5. Mount the connector to the machine using the locking posts, lock washers and hex nuts supplied in the kit - as shown in Figure 1.

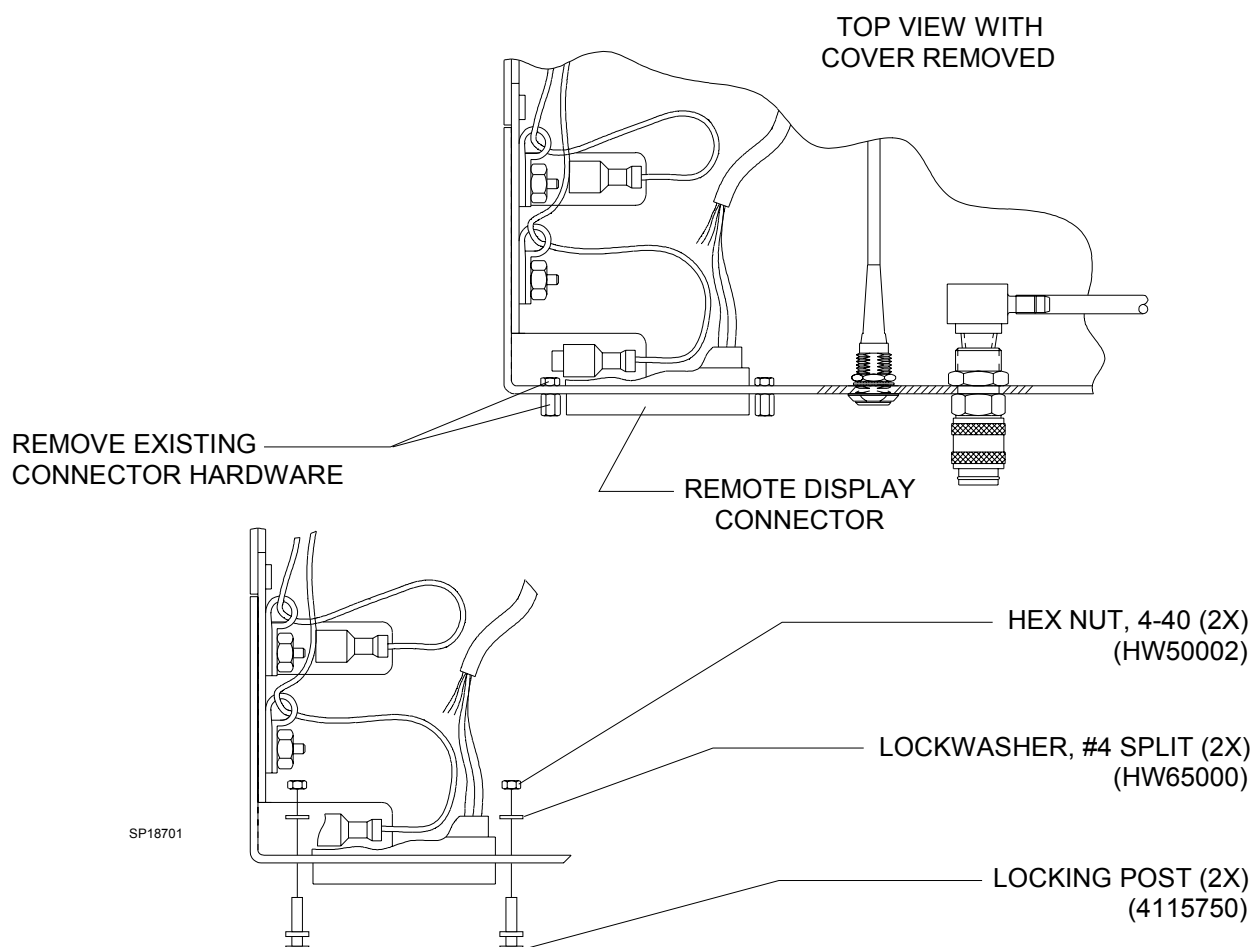


FIGURE 1. Locking Post Installation

Installation Procedure (continued)

6. Reinstall the top cover. Ensure that its ground wire is connected.
7. Install the UNLOCK <---> LOCK label above the remote display connector as shown in Figure 2.

NOTE: Skip to Step 10 if the remote display has a slide-latch connector.

8. Disassemble the remote display cable connector shell (see Figure 3) and remove the existing thumb screws, then re-assemble the connector shell.
9. Install the slide latch hardware on the cable connector as shown in Figure 4. Be sure the slide latch is oriented as shown in the end view of the cable connector in the illustration.
10. Looking at the top of the connector, slide the latch to the left. Plug the cable into its connector on the machine, and slide the latch to the right to lock the cable connector in place. Verify that the locking action agrees with the label.
11. Turn the System Power switch to ON, and ensure that all display functions are working properly.

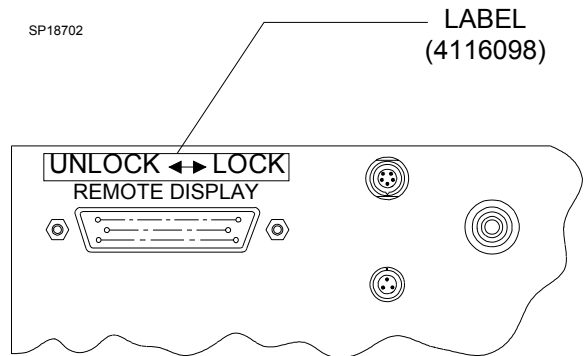


FIGURE 2. Label Installation

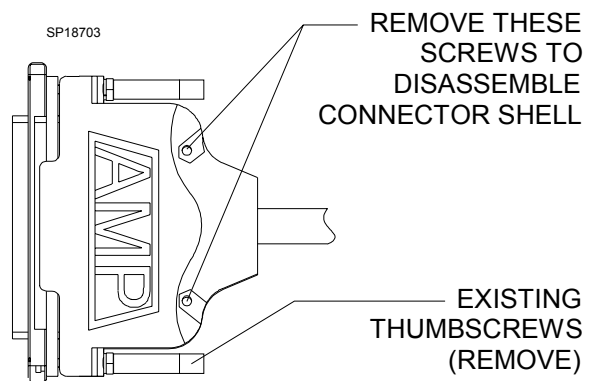
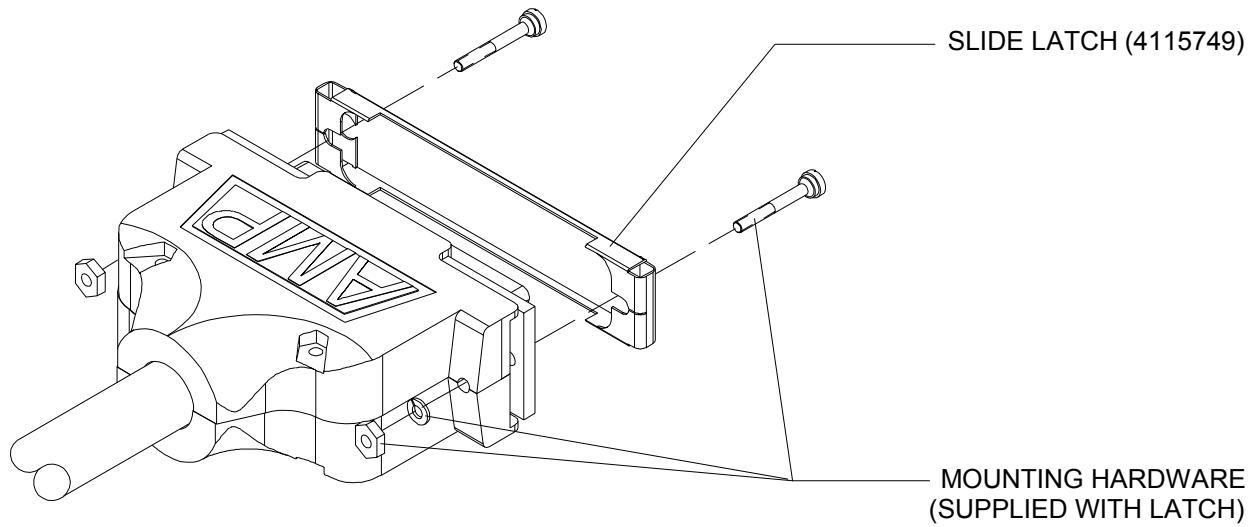


FIGURE 3. Thumb screw Removal

Installation Procedure (continued)



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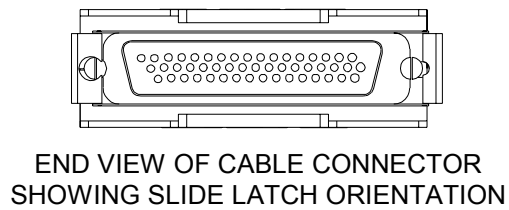


FIGURE 4. Slide Latch Assembly

[RETURN TO SERVICE PROCEDURE TABLE OF CONTENTS](#)
[RETURN TO CD-ROM TABLE OF CONTENTS](#)

[RETURN TO SERVICE PROCEDURE TABLE OF CONTENTS](#)
[RETURN TO CD-ROM TABLE OF CONTENTS](#)

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